



PR2 Hand Stroking Press User Manuel



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Dear Customers;

Thank you for choosed Presmak Machine PR2 handstroking maual press model.

PR2 stroking hand press machine advantages;


- Adjustable stroking level
- Maximum impact with minimal effort.
- Interchangeable Dies Settings. You can change up and down dies according to using area and dies choosing. Its optional dies interchangeable on die adapter of the PR2 Hand stroking manual impact press.
- One year warranty by Presmak Makina San ith. ihr. Ltd Şti.(Parts and Service Aavailable)
- PR2 may use on bench mounted or free standing.
- You can atttach self piercing eyelets size start #1,7 up to #5.5

PR2 Stroking Hand Press Using Areas;

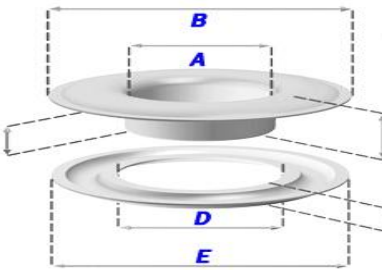

1-)Eyelet and grommet installation and attaching eyelets,grommets,washers for sign banner ,foam board,vinly banner or other sign material. You can use PR2 hand stroking hand press for eyelet,grommet attaching.







Presmak Self Piercing Eyelets
Manufacturing Size Chart

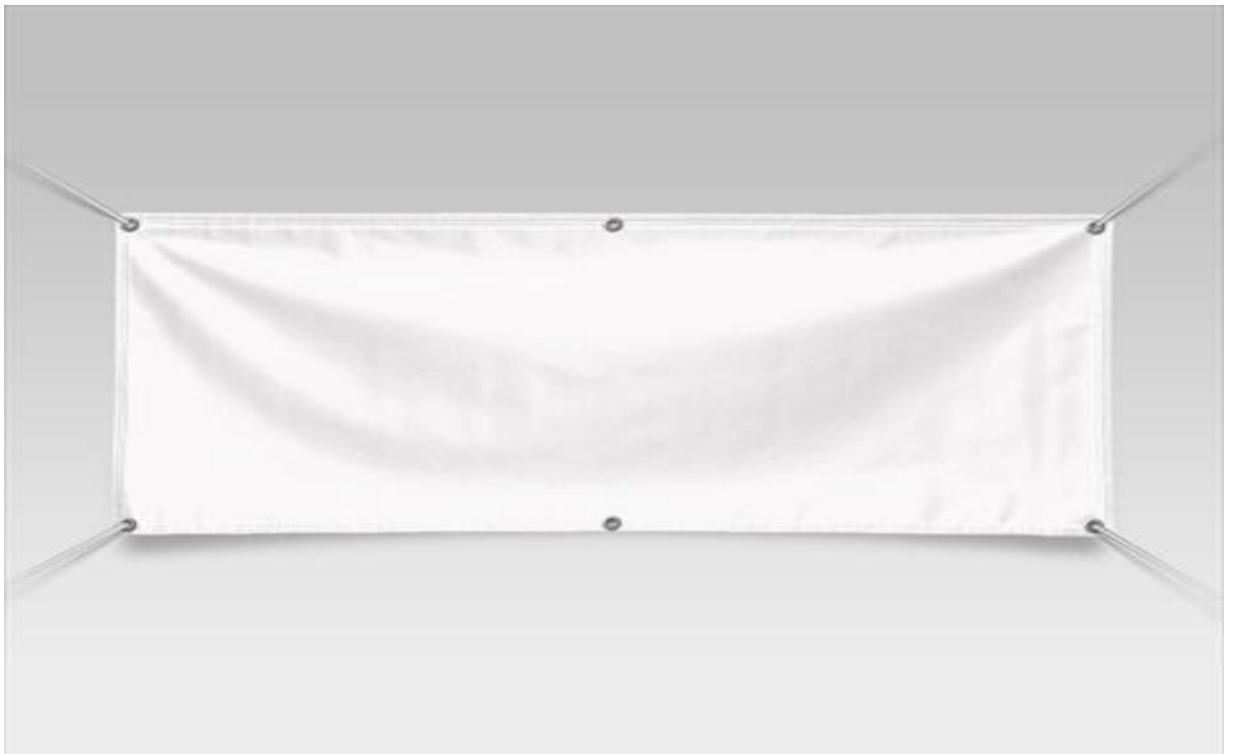



(Finishing Colors:Brass,antique brass,nickel,gun metal,black ,white)

Self piercing grommets and eyelets made of heavy duty brass material.

Self Piercing		Grommet Dimensions			Washer Dimensions	
Size	Finishing	A	B	C	D	E
#1.7	Brass,Nickel White,Black	3,6 mm 5/32"	7 mm 9/32"	4 mm 1/8"	4 mm 1/8"	8 mm 5/16"
#00	Brass,Nickel White,Black	4,4 mm 3/16"	8,5 mm 5/8"	5 mm 2/16"	6 mm 1/4"	8 mm 5/16"
#0	Brass,Nickel White,Black	5 mm 7/32"	9,5 mm 6/16"	5 mm 2/16"	6 mm 1/4"	9,5mm 3/8"
#1-J	Brass,Nickel White,Black	6,1mm 1/4"	11,5mm 7/16"	5,4mm 3/16"	7 mm 9/32"	11,5 mm 11/16"
#1	Brass,Nickel White,Black	8 mm 5/16"	15 mm 9/32"	5,9mm 3/16"	9,2mm 3/8"	15mm 5/8"
#2 (Regular)	Brass,Nickel White,Black	9,2mm 3/8"	19 mm 3/4"	5,8 mm 3/8"	11 mm 7/16"	19,5 mm 3/4"
#2 (9 mm)	Brass,Nickel White,Black	9 mm 3/8"	19 mm 3/4"	9 mm 5/16"	11 mm 7/16"	19,5 mm 3/4"
#2 (12 mm)	Brass,Nickel White,Black	9 mm 3/8"	19 mm 3/4"	11,5 mm 13/32"	11 mm 7/16"	19,5 mm 3/4"
#3 (Regular)	Brass,Nickel White,Black	11,3 mm 7/16"	24,5 mm 31/32"	5,5 mm 7/16"	13 mm 1/2"	24,5 mm 31/32"
#3 (9 mm)	Brass,Nickel White,Black	11,2 mm 7/16"	24,6 mm 31/32"	9 mm 11/32"	13 mm 1/2"	24,5 mm 31/32"
#3 (12 mm)	Brass,Nickel White,Black	11,2 mm 7/16"	24,6 mm 31/32"	11,5 mm 7/16"	13 mm 1/2"	24,5 mm 31/32"
#4	Brass,Nickel White,Black	15,2 mm 5/8"	28 mm 1 1/8"	6 mm 3/16"	16,5mm 11/16"	28,5 mm 1 1/32"
#5	Brass,Nickel White,Black	16,2 mm 5/8"	31 mm 1 1/4"	9,5 mm 5/16"	17,5 mm 11/16"	31 mm 1 1/4"
#5.5	Brass,Nickel White,Black	16,7 mm 11/16"	28,5mm 11 7/32 "	6,8mm 17/64 "	19 mm 3/4 "	28 mm 1 7/64"

Thickness Brass Material:0.30 mm for number #1 up to #5.5



2-)PR2 can use moslty for attaching of metal snap accessories,jean button accessories,rivets,eyelets,grommets,buttons,cover buttons applications.

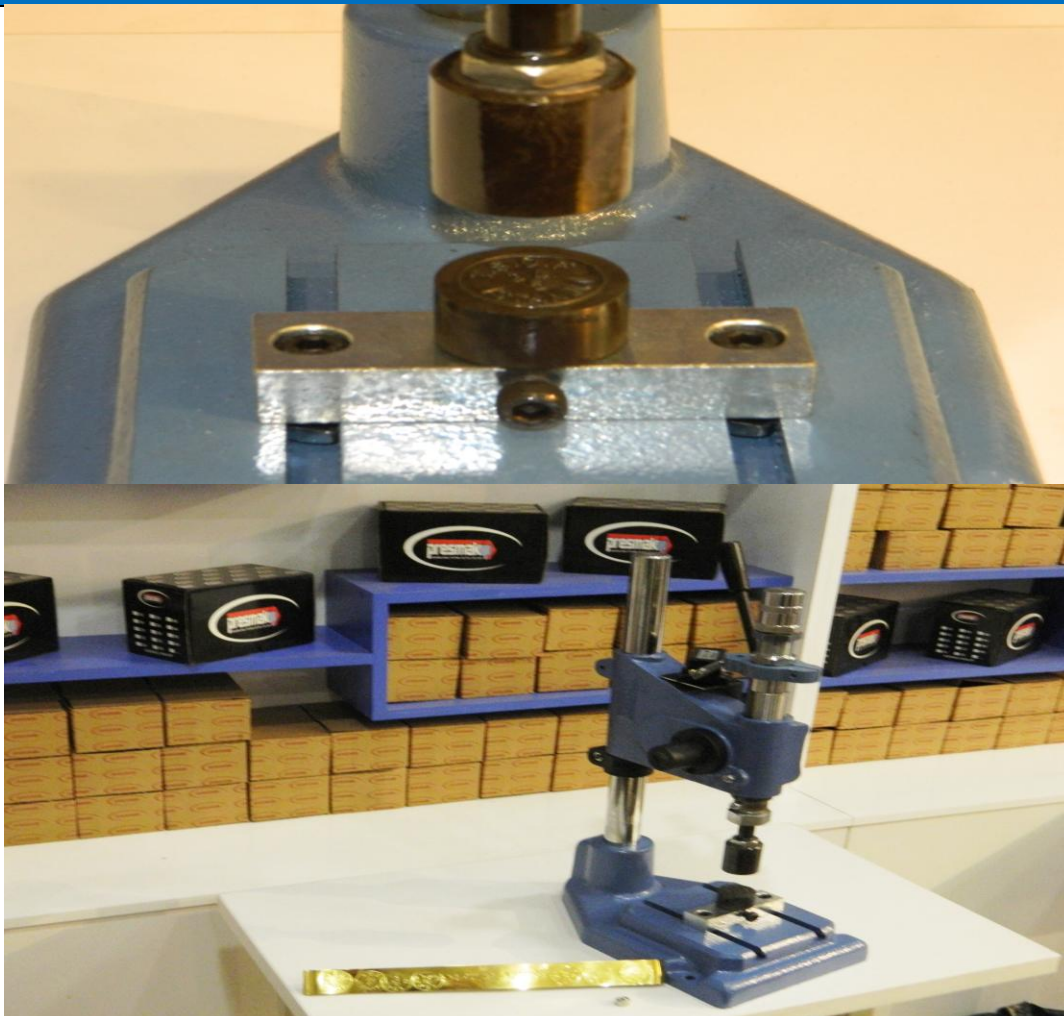


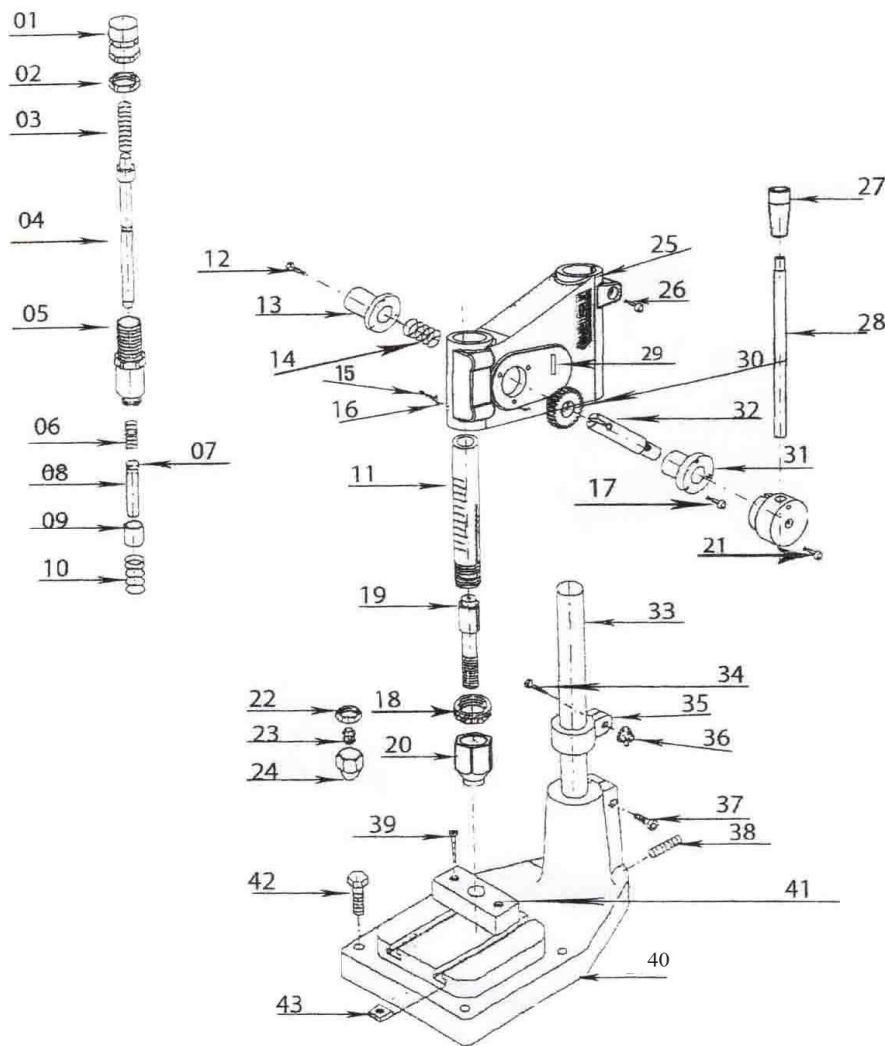
You can attach all kind of metal accessories with PR2 Stroking Hand Press with minimal force and maximum impact.

You can change and use all kind of dies and under dies as optional on PR2 hole adapter

3-)Marking & Stamping

You can use marking and stamping dies with PR2 for metal marking and gray marking,leather marking and plate stamping applications and other your need marking applications.





PR2 STROKING MANUAL HAND PRESS WORKING PRINCIPLE

ADJUSTABLE STROKE LEVEL OF THE BODY PIVOT APPLICATION

Body of machine (25), Adjustable stroke pivot(33) It produced as 360 stage level nut. You can turn on nut for adjust in you may need stroke level as up and down on stroke miling. (35), you can loosen up nut on body pivot(36) Body imbus pin bolt may loosen up (26) After that you can fix body pivot stroke level according to might need high.

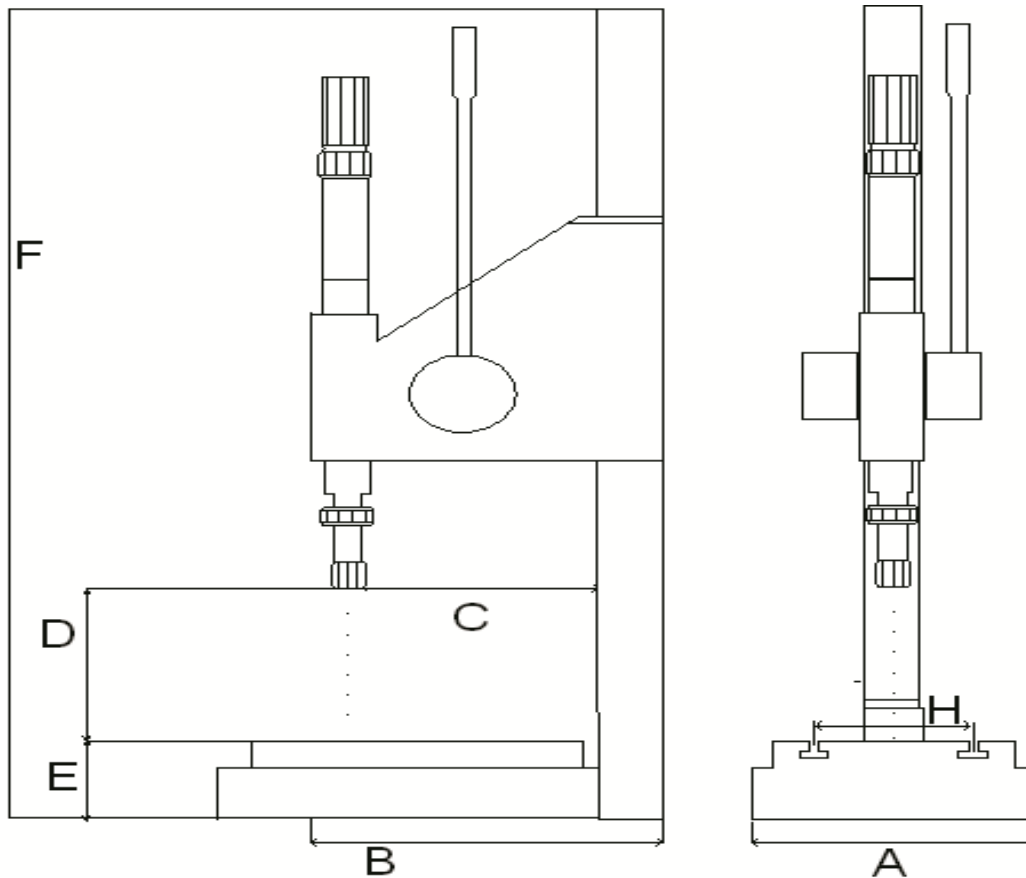
Uper Die Holder

(20) Uper die holder $\frac{1}{4}$ inch. End of the uper die holder may link with uper dies($\frac{1}{4}$ inch) .

Impact Force Settings

The top of the adjustable nut for change impact force level (02) After that tenter spring nut may need to loose up (01) If you wanna force impact increase then turn on clock side top of the nut. If you wanna reduce of the impact force then you need to turn on anti clock side

Technical Data Sheets



A:195mm($7 \frac{43}{64}$ inch)
B:310mm($1 \text{ ft } \frac{13}{64}$ inch)
C:145mm.....($5 \frac{45}{64}$ inch)
D:75mm.....($2 \frac{61}{64}$ inch)
E:60mm.....($2 \frac{23}{64}$ inch)
F:600mm.....($1 \text{ ft } 11 \frac{5}{8}$ inch)
H:80mm.....($3 \frac{5}{32}$ inch)

Weight:24 kg

- Dies should be cleaned regularly.
- Dies settings need to fix very well as tightly up die and under die.

Periodic Montly Maintenance

- Loose bolts should be tightened.
- Impact pivot should be lubricated
- TOP AND BOTTOM DIES ADAPTER DIAMETERS OF PR-2 MACHINE

TOP	$\frac{1}{4}$ "
BOTTOM	$\frac{1}{2}$ "

[CLICK HERE PR-2 VIDEO WITH SIGN VINLY BANNER](#)